

AA TT PRO 01a

Name of Assessed Person: Registration:

| UNIT MEAMEC0068: Repair and Overhaul Propellers | | | | | | | | |
|---|--------|--|----------------|--------|-----|----------|-----|----|
| | | Fixed pitch, constant speed, feathering and reversing propellers and spinners. | No. of Entries | 1 | 2 |) | 3 | 3 |
| | | | Tail / Job No. | | | | | |
| | a. | | LAME Sign. | | | | | |
| | | | Date | | | | | |
| | | | Simulated | Yes No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 2 | <u>.</u> | (1) | 3 |
| | | Anti ice/de-ice equipment. | Tail / Job No. | | | | | |
| 1. Determine Requirements | b. | | LAME Sign. | | | | | |
| | | | Date | | | | | |
| | | | Simulated | Yes No | Yes | No | Yes | No |
| | c. F | Propeller blades – metal. | No. of Entries | 1 | 2 |) - | 3 | 3 |
| | | | Tail / Job No. | | | | | |
| | | | LAME Sign. | | | | | |
| | | | Date | | | | | |
| | | | Simulated | Yes No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 2 | | 3 | |
| | | | Tail / Job No. | | | | | |
| | d. Har | Hardware. | LAME Sign. | | | | | |
| | | | Date | | | | | |
| | | | Simulated | Yes No | Yes | No | Yes | No |

Performance Criteria:

- 1.1 Interpret and match propellers and component defect reports (removal tags) or customer order by part and serial numbers.
- 1.2 Inspect and operate components through prescribed test procedures to establish serviceability or confirm defects, as required.
- 1.3 Establish modification status to assist in determining the overhaul requirements for the components.
- 1.4 Identify extent of overhaul or repair and document in accordance with standard enterprise procedures.



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|---|----|---|----------------|-----|----|-----|----|----------|----|
| 2. Troubleshoot Propeller Components | | Fixed pitch, constant speed, feathering and reversing propellers and spinners | No. of Entries | 1 | L | 2 | 2 | Ξ | 3 |
| | | | Tail / Job No. | | | | | | |
| | a. | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | L | 2 | 2 | 3 | 3 |
| | | | Tail / Job No. | | | | | | |
| | b. | Anti ice/de-ice equipment. | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | Propeller blades – metal. | No. of Entries | 1 | L | 2 | 2 | 3 | 3 |
| | c. | | Tail / Job No. | | | | | | |
| | | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | L | 2 | 2 | 3 | 3 |
| | | Hardware. | Tail / Job No. | | | | | | |
| | d. | | LAME Sign. | | | | | <u> </u> | |
| | | | Date | | | | | <u> </u> | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |

Performance Criteria:

- 2.1 Use available information from maintenance records and test results, when required, to assist in fault determination.
- 2.2 Use logical processes to ensure efficient and accurate troubleshooting.
- 2.3 Obtain specialist advice, when required, to assist with, or to confirm, the fault and rectification requirement.
- 2.4 Locate propeller component faults and identify the causes of the faults.
- 2.5 Determine fault rectification requirements to assist in planning the repair.



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|---|------|---|------------------|-----|-----|-----|----|----------|----|
| 3. Dismantle and Inspect Propeller Parts | | Fixed pitch, constant speed, feathering and reversing propellers and spinners | No. of Entries | 1 | 1 | 2 | 2 | Ξ | 3 |
| | | | Tail / Job No. | | | | | | |
| | a. | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 1 | 2 | 2 | 3 | 3 |
| | | | Tail / Job No. | | | | | | |
| | b. | Anti ice/de-ice equipment. | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 1 | 2 | 2 | 3 | 3 |
| | c. F | Propeller blades – metal. | Tail / Job No. | | | | | | |
| | | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries 1 | | 1 2 | | 3 | | |
| | | Hardware. | Tail / Job No. | | | | | | |
| | d. | | LAME Sign. | | | | | <u> </u> | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |

Performance Criteria:

- 3.1 Dismantle propeller component parts in accordance with maintenance manuals while observing all relevant work health and safety (WHS) requirements, including the use of material safety data sheets (MSDSs) and items of personal protective equipment (PPE).
- 3.2 Assess component parts for serviceability in accordance with the relevant maintenance documentation.
- 3.3 Tag parts requiring specialist repair and specify repair instructions in accordance with standard enterprise procedures.
- 3.4 Prepare parts requiring non-destructive testing (NDT) for testing in accordance with the relevant maintenance documentation.
- 3.5 Compile and process parts lists in accordance with standard enterprise procedures.



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|--|------|--|----------------|-----|----|-----|----------|-----|----|
| 4. Repair and Modify Propeller Components or Parts | | Fixed pitch, constant speed, feathering and reversing propellers and | No. of Entries | | 1 | 2 | 2 | 17 | 3 |
| | | | Tail / Job No. | | | | | | |
| | a. | | LAME Sign. | | | | | | |
| | | spinners | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | | 1 | 2 | 2 | 3 | 3 |
| | | | Tail / Job No. | | | | | | |
| | b. A | Anti ice/de-ice equipment. | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | : | 1 | 2 | <u>)</u> | 3 | 3 |
| | | Propeller blades – metal. | Tail / Job No. | | | | | | |
| | c. | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | | 1 2 | | 3 | |
| | | | Tail / Job No. | | | | | | |
| | d. | Hardware. | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |

Performance Criteria:

- 4.1 Repair or replace component parts in accordance with the relevant maintenance documentation.
- 4.2 Modify components or parts, when required, by relevant manufacturers' bulletins or procedures.

Note:

Repair of component parts may include:

- a. Finishing or re-finishing of metal surfaces through processes, such as polishing and lapping. b. Removal of corrosion within maintenance manual limits. c. Replacement of seals and backing rings.
- d. Replacement of bearings. e. Application of surface treatments, such as alodining. f. Restoration of paint finishes.



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|---|-------|---|----------------|-----|----|-----|----|----------|----|
| 5. Assemble, Test and Adjust Propeller Components | | Fixed pitch, constant speed, feathering and reversing propellers and spinners | No. of Entries | 1 | 1 | 2 | 2 | Ξ | 3 |
| | | | Tail / Job No. | | | | | | |
| | a. | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 1 | 2 | 2 | 3 | 3 |
| | | | Tail / Job No. | | | | | | |
| | b. | Anti ice/de-ice equipment. | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | 1 | 2 | 2 | 3 | 3 |
| | c. | Propeller blades – metal. | Tail / Job No. | | | | | | |
| | | | LAME Sign. | | | | | | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |
| | | | No. of Entries | 1 | | 2 | | 3 | |
| | d. Ha | | Tail / Job No. | | | | | | |
| | | Hardware. | LAME Sign. | | | | | <u> </u> | |
| | | | Date | | | | | | |
| | | | Simulated | Yes | No | Yes | No | Yes | No |

Performance Criteria:

- 5.1 Assemble component parts within specified tolerances and in accordance with the appropriate maintenance documents while observing all relevant WHS requirements, including the use of MSDSs and items of PPE.
- 5.2 Adjust, test and calibrate propeller components to operate within prescribed specifications, and seek required supervisory guidance for complex testing and adjustments.
- 5.3 Tag, seal and pack finished components in accordance with standard enterprise procedures.
- 5.4 Complete required maintenance documentation and modification records and process in accordance with standard enterprise procedures.



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Name of Assessed Person: Registration:

Certification of Underpinning Knowledge and Skills to Repair and / or Overhaul Propellers

A person cannot be assessed as competent until it can be demonstrated to the satisfaction of the workplace assessor that the relevant elements of this unit of competency are being achieved under routine supervision on each type of system and on at least one (1) item of each group listed in the assessment conditions a) to d). This shall be established via the records in the Log of Industrial Experience and Achievement or, where appropriate, an equivalent Industry Evidence Guide (for details refer to the Companion Volume Implementation Guide).

| UNIT MEAMEC0068: Repair and Overhaul Propellers | |
|---|--|
| Evidence has been confirmed of the attainment of the following pre-requisite units of competency (as they are | related |
| to attainment of the elements of competency specified in this unit). | |
| | |
| 107, 154, 155, 156, 157, 158 | |
| | |
| Evidence has been confirmed of the knowledge requirements for this unit as delivered by a CASR 147 Approved | i l |
| Organisation. | |
| | |
| OR | |
| | |
| Assessment has been conducted to determine that the underpinning knowledge and skills have been achieved | in |
| accordance with the Competency Unit. | |
| | |
| Contiliantian of Unit Completion | |
| Certification of Unit Completion | |
| I certify that I have reviewed the certification of the elements for this competency unit and that all of the compe | tency unit requirements have been met |
| recently that make reviewed the certification of the elements for this competency diffe and that all of the compe | tency unit requirements have been met. |
| | |
| | |
| Signed: Assessor No. MTO: | Date: |
| <u> </u> | |